

SAND
KNIT

Made in Berlin, WI. USA 

by **Ripon Athletic** 



FOOTBALL
2025

The Ripon Athletic Football Jersey

As Easy As 1...2...3

STEP 1: Pick Your Jersey Style



#4061LZ LAZER EDGE JERSEY

- > Raglan style front
- > Full length *Pro Fit* body
- > Pro grade, double layer, tight fit cowl
- > N54 ZZ pieced neck, same or contrasting color
- > Active-fit sleeve with shoulder pad pocket
- > Cuffs, 1 1/2" tapered to 1/2" underarm, Lycra with 1" elastic in upper half
or Rib Knit with Lycra under, same or contrasting color
- > Lycra underarm insert
- > All seams serged and covered
- > Side vents with reinforced bottom hem
- > Sizes: MED - XXLG or 40 - 52

COWL/SLEEVE	BODY
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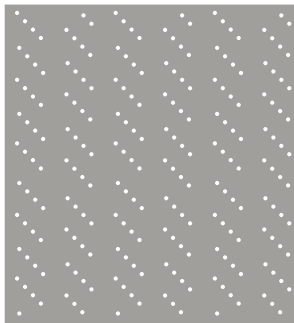
#81 - #96	#81
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#4062LZ LAZER QB EDGE JERSEY

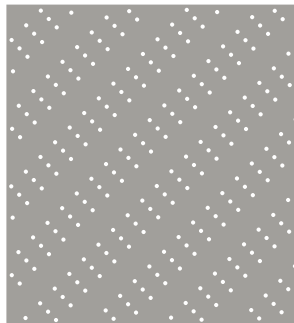
- > Same as above with QB hemmed sleeves

LAZER PATTERN OPTIONS

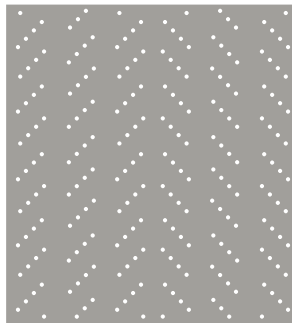
LZP 1



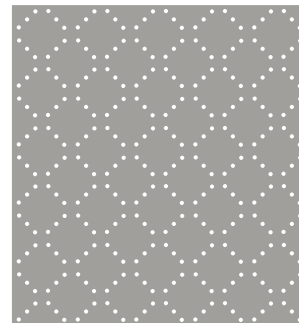
LZP 2



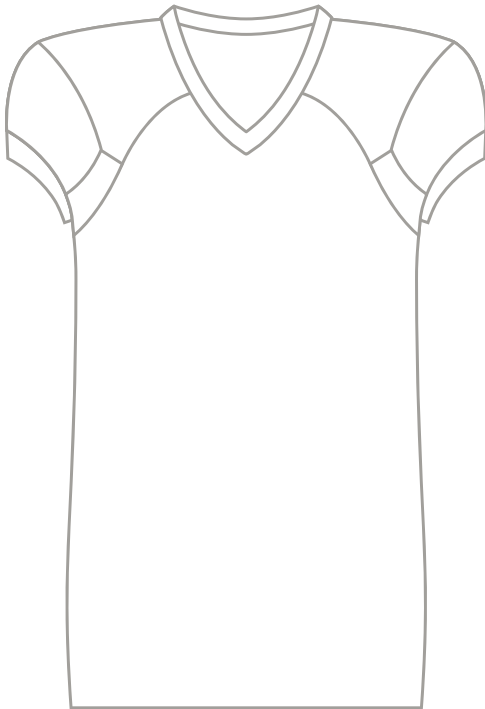
LZP 3



LZP 4



STEP 1: Pick Your Jersey Style



#4061 **EDGE JERSEY**

- > Raglan style front
- > Full length *Pro Fit* body
- > Pro grade, double layer, tight fit cowl
- > 1" Mitered V-neck, Lycra or Rib Knit, same or contrasting color
- > Active-fit sleeve with shoulder pad pocket
- > Cuffs, 1 1/2" tapered to 1/2" underarm, Lycra with 1" elastic in upper half **or** Rib Knit with Lycra under, same or contrasting color
- > Lycra underarm insert
- > All seams serged and covered
- > Side vents with reinforced bottom hem
- > Sizes: MED - XXLG **or** 40 - 52

COWL/SLEEVE	BODY
#81 - #96	#51

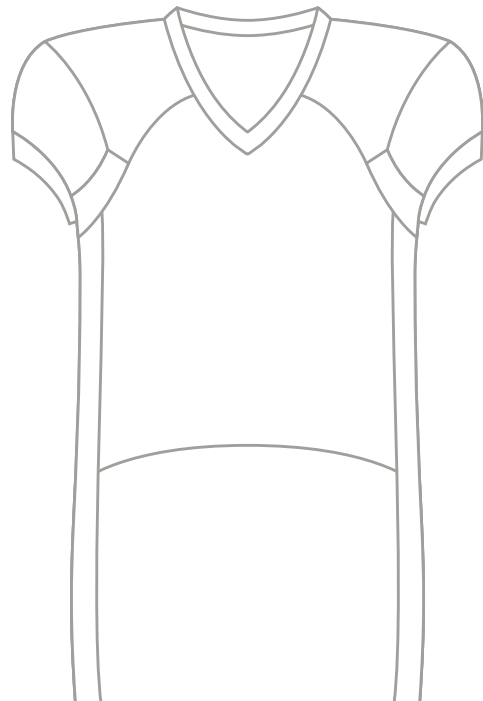
#4062 **QB EDGE JERSEY**

- > Same as above with QB hemmed sleeves

#4063 **PRO FORCE EDGE JERSEY**

- > Raglan style front
- > Full length *Pro Fit* body
- > Pro grade, double layer, tight fit cowl
- > 1" Mitered V-neck, Lycra or Rib Knit, same or contrasting color
- > Active-fit sleeve with shoulder pad pocket
- > Cuffs, 1 1/2" tapered to 1/2" underarm, Lycra with 1" elastic in upper half **or** Rib Knit with Lycra under, same or contrasting color
- > Lycra underarm insert
- > *Pro Force* body panels - upper #81 Power Matte or #96 Metallic III, lower #51 Pro Mesh
- > 3" Side inserts #51 Pro Mesh
- > All seams serged and covered
- > Sizes: MED - XXLG **or** 40 - 52

COWL/SLEEVE	BODY
#81 - #96	#51



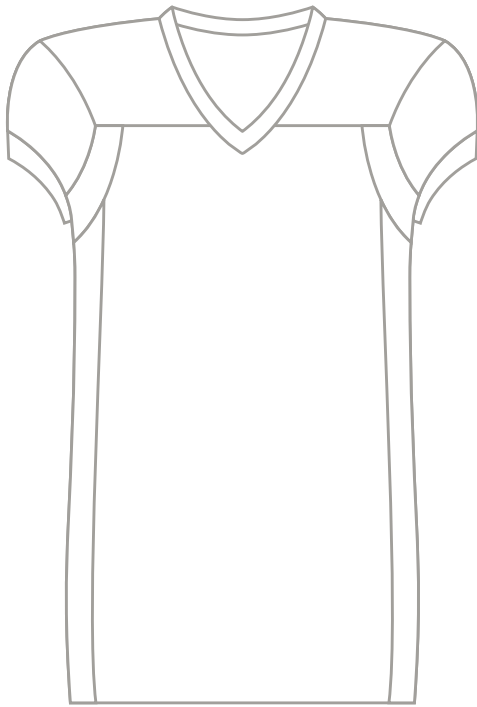
SAND KNIT

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by **Ripon Athletic** 



STEP 1: Pick Your Jersey Style *(Continued)*



#4067 **BOOTLEG JERSEY**

- > Full length contoured body
- > Pro grade, double layer, tight fit cowl
- > 1" Mitered V-neck, Lycra or Rib Knit, same or contrasting color
- > Active-fit sleeve with shoulder pad pocket
- > Cuffs, 1 1/2" tapered to 1/2" underarm, Lycra with 1" elastic in upper half
or Rib Knit with Lycra under, same or contrasting color
- > Lycra underarm insert
- > 3" Side inserts #51 Pro Mesh
- > All seams serged and covered
- > Sizes: MED - XXLG or 40 - 52

COWL/SLEEVE	BODY
#81 - #96	#51

#4069 **QB BOOTLEG JERSEY**

- > Same as above with QB hemmed sleeves

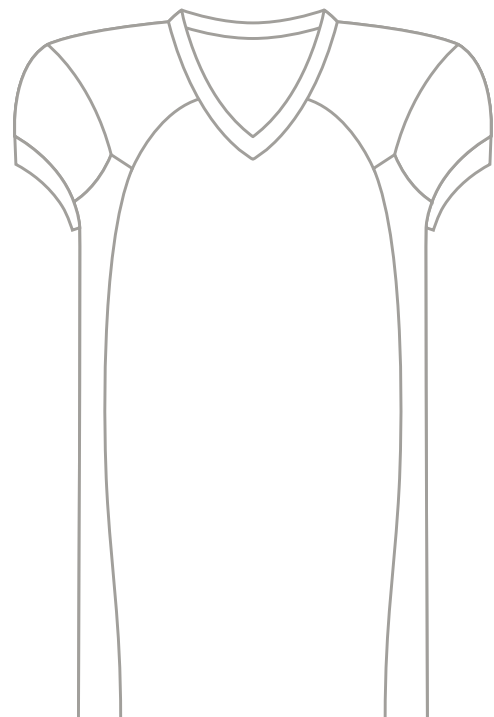
#4090 **TIGER JERSEY**

- > Raglan style front
- > Full length uniquely tapered body
- > Double layer, tight fit cowl
- > 1" Oversized mitered V-neck, Lycra or Rib Knit, same or contrasting color
- > Short cap sleeve with shoulder pocket
- > Cuffs, 1 1/2" tapered to 1/2" underarm, Lycra with 1" elastic in upper half
or Rib Knit with Lycra under, same or contrasting color
- > Lycra side and underarm inserts
- > All seams serged and covered
- > Side vents
- > Sizes: MED - XXLG or 40 - 52

COWL/SLEEVE	BODY
#81 - #96	#51
#81 - #96	#58

#4092 **QB TIGER JERSEY**

- > Same as above with QB hemmed sleeves



STEP 2: Pick Your Jersey Concept



R302 TEXAS CONCEPT

Available on all styles



R328 COLTS CONCEPT

Available on all styles



R343 FLANKER CONCEPT

Available on 4061LZ, 4061, 4063



R344 SPLIT END CONCEPT

Available on all styles, except 4067



R340 CYCLONE CONCEPT

Available only on styles #4090/4092



R347 STUNT CONCEPT

Available only on styles #4061/4063



R348 HI-TEMP CONCEPT

Available only on style #4067



R349 BLIZZARD CONCEPT

Available on 4061LZ, 4061, 4063



IMPRINT SLEEVE STRIPES

See page 13 for stripe options



STEP 3: Pick Your Jersey Options

NUMBERING/LETTERING - Imprint, Tackle Twill or Embroidery



PACKAGE A ONE COLOR BLOCK NUMBERS

IMPRINT TWILL

- > 10" Number on front
- > 12" Number on back

PACKAGE B ONE COLOR BLOCK NUMBERS/NAME

IMPRINT TWILL

- > 10" Number on front
- > 12" Number on back
- > 3/4" or 1" Embroidered one or two color name on front



PACKAGE C ONE COLOR BLOCK NUMBERS

IMPRINT TWILL

- > 10" Number on front
- > 12" Number on back
- > 3 1/2" Number on cowl or sleeve

PACKAGE D ONE COLOR BLOCK NUMBERS/NAME

IMPRINT TWILL

- > 10" Number on front
- > 12" Number on back
- > 3 1/2" Number on cowl or sleeve
- > 3/4" or 1" Embroidered one or two color name on front



PACKAGE E TWO COLOR BLOCK NUMBERS

IMPRINT TWILL

- > 10" Number on front
- > 12" Number on back



PACKAGE F TWO COLOR BLOCK NUMBERS/NAME

IMPRINT TWILL

- > 10" Number on front
- > 12" Number on back
- > 3/4" or 1" Embroidered one or two color name on front



PACKAGE G TWO COLOR BLOCK NUMBERS

IMPRINT TWILL

- > 10" Number on front
- > 12" Number on back
- > 3 1/2" Number on cowl or sleeve



PACKAGE H TWO COLOR BLOCK NUMBERS/NAME

IMPRINT TWILL

- > 10" Number on front
- > 12" Number on back
- > 3 1/2" Number on cowl or sleeve
- > 3/4" or 1" Embroidered one or two color name on front

ADDITIONAL JERSEY OPTIONS

- Sizes over XXLG (52), per size
- Waist length (4" shorter body)
- Pro waist bottom (1/2", 1" or 1 1/2" elastic)
- QB cut - hemmed sleeve ends
- Circle patch with stock embroidered letter sewn on V-neck
- 4" x 19" Nameplate, single layer with backing
- 4" x 19" Nameplate, single layer with no backing
- Imprint surname - 3", one color, Pro Block font



SLEEVES

KNIT-IN STRIPES (We knit our own sleeve stripes at Ripon Athletic)

> #55 Durastretch

IMPRINT STRIPES

- > 1 Color
- > 2 Color

IMPRINT LOGOS

- > 1 Color
- > 2 Color
- > 3 Color



PATTERN 1
1/2" stripe - 1/2" space
1 1/2" stripe - 1/2" space
1/2" stripe



PATTERN 2
1" stripe - 1" space
1" stripe



PATTERN 3
1" stripe - 1/2" space
1" stripe - 1/2" space
1" stripe



PATTERN 4
1/2" stripe - 1/2" space
1" stripe - 1/2" space
1/2" stripe



PATTERN 5
1/2" stripe - 1/2" stripe
1/2" stripe - 1/2" stripe
1/2" stripe



PATTERN 6
Three 1/2" stripes
with feathered edges
spaced 1/2" apart



PATTERN 7
1/2" stripe - 1 1/4" stripe
1/2" stripe



PATTERN 8
Four 3/4" stripes - 1/4" apart



PATTERN 9
1/4" stripe - 1" stripe
1/4" stripe - 1/2" space
1/4" stripe - 1" stripe
1/4" stripe



PATTERN 10
3/8" stripe - 3/8" space
1" stripe - 3/8" space
3/8" stripe - 3/8" space
1" stripe - 3/8" space
3/8" stripe



PATTERN 11
1/2" stripe - 1/2" space
1/2" stripe



PATTERN 12
3/4" stripe - 1/8" space
1/2" stripe - 1/8" space
1 1/8" stripe - 1/8" space
1/2" stripe - 1/8" space
3/4" stripe



PATTERN 13
2" stripe - 2" stripe



PATTERN 14
7/8" stripe - 1/8" space
1/2" stripe - 1/8" space
7/8" stripe



PATTERN 15
3/4" stripe - 3/4" space
3/4" stripe



PATTERN 16
1 3/8" stripe - 1/4" space
1/2" stripe



PATTERN 17
1/4" stripe - 3/4" stripe
1" stripe - 3/4" stripe
1/4" stripe

NECKS

> N-neck options



N13
Fabric V with diamond insert
(oversize)



N15
Fabric V with triangle insert
(oversize)



N24
Peak neck with V-panel
(oversize)



N29
Fabric ND neck



N33
Fabric or Rib Knit split V



N41
Vertical split V



N50
Blind side neck back insert



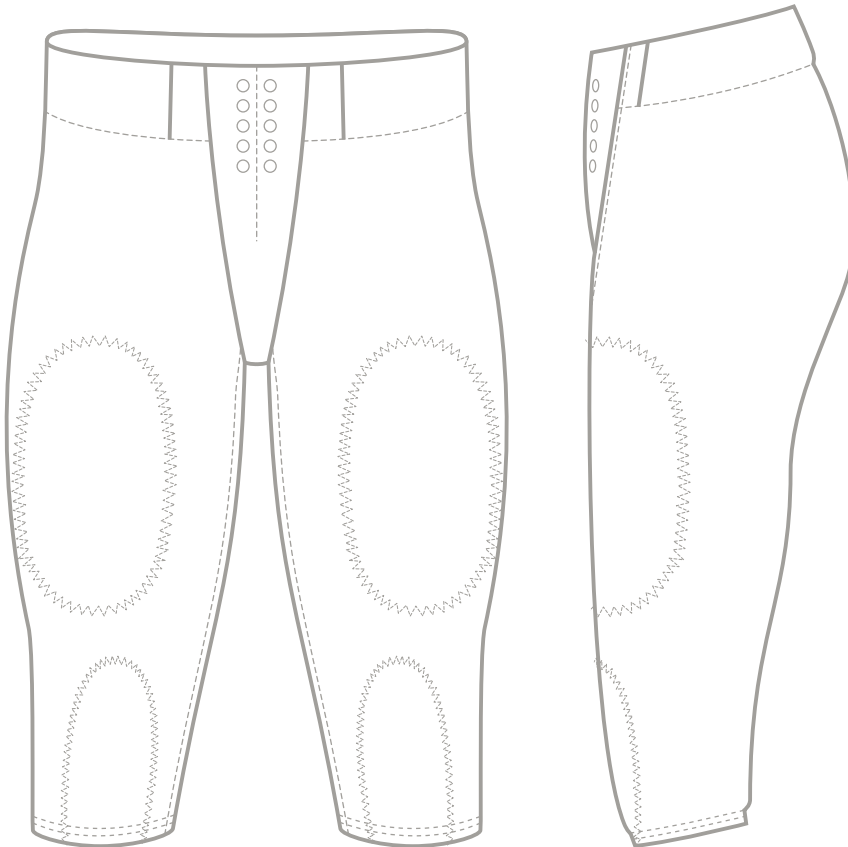
N54
ZZ pieced V



The Ripon Athletic Football Pant

Also As Easy As 1...2...3

STEP 1: Pick Your Pant Style



#4501 COLLEGIATE PANT

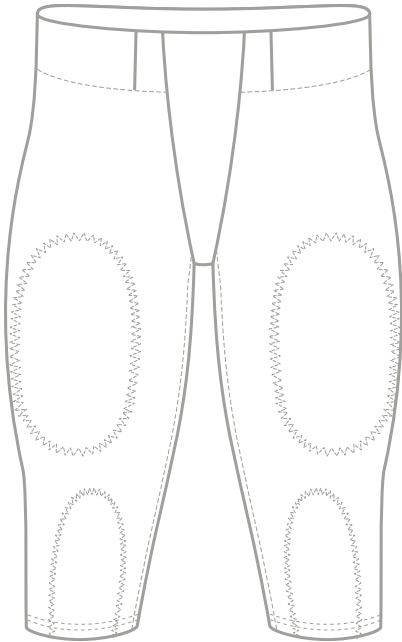
- › Lycra body
- › Double duke lace front
- › Open center thigh and knee pockets
- › 2 1/2" Full elastic waistband with belt slots
- › Sizes: XSM - XXXLG

AVAILABLE FABRICS

#66 Mock Woven - 8.5 oz/sq yd

#80 Lycra Jr - 8.5 oz/sq yd





#4502 COLLEGIATE NO FLY PANT

- > Lycra body
- > Double duke - **NO FLY FRONT**
- > Open center thigh and knee pockets
- > 2 1/2" Full elastic waistband with belt slots
- > Sizes: XSM - XXXLG

AVAILABLE FABRICS

#66 Mock Woven - 8.5 oz/sq yd

#80 Lycra Jr - 8.5 oz/sq yd

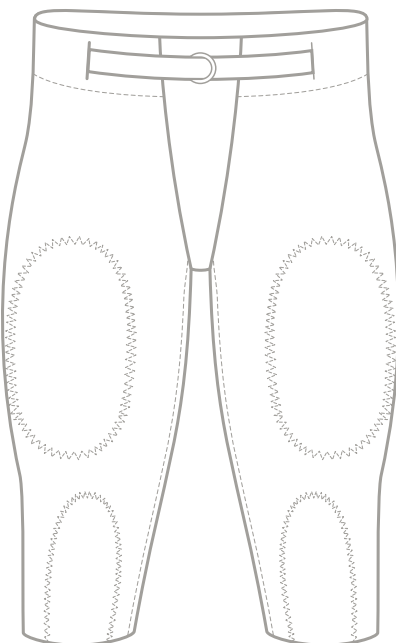
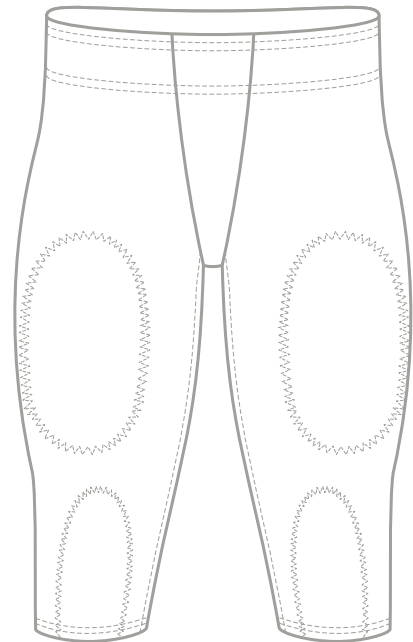
#4504 RAVEN NO FLY PANT

- > Lycra body
- > Double duke - **NO FLY FRONT**
- > Open center thigh and knee pockets
- > 1 1/2" Elastic waist with drawstring
- > Fold over four needle waistband
- > All seams serged and covered
- > Sizes: XSM - XXXLG

AVAILABLE FABRICS

#66 Mock Woven - 8.5 oz/sq yd

#80 Lycra Jr - 8.5 oz/sq yd



#4801 PRO NO FLY PANT

- > Lycra body
- > Double duke - **NO FLY FRONT**
- > Open center thigh and knee pockets
- > 1 3/4" Gripper elastic waist with belt slots
- > 1" Short attached Lycra covered belt with D-rings
- > Sizes: XSM - XXXLG

AVAILABLE FABRICS

#66 Mock Woven - 8.5 oz/sq yd

#80 Lycra Jr - 8.5 oz/sq yd



STEP 2: Pick Your Pant Concept



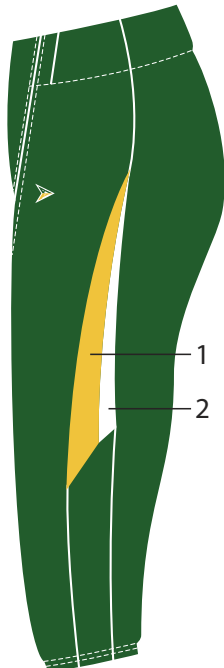
R301 ULCA CONCEPT
M1, M2, M3, M4, M5 Patterns Available



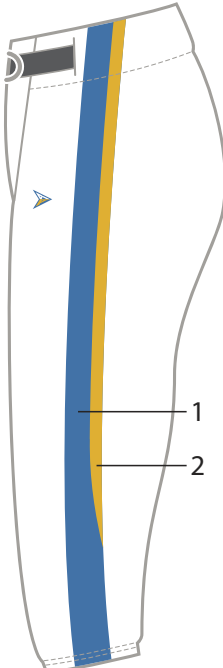
R318 PEREGRINES CONCEPT



R322NB CANES II CONCEPT



R340 CYCLONE CONCEPT

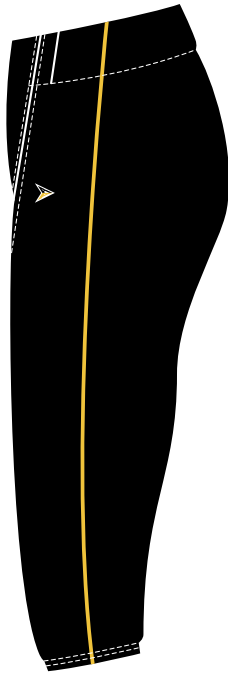


R341 TURBO CONCEPT

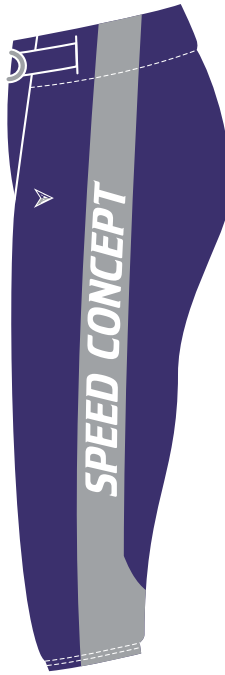


R342 SD CONCEPT

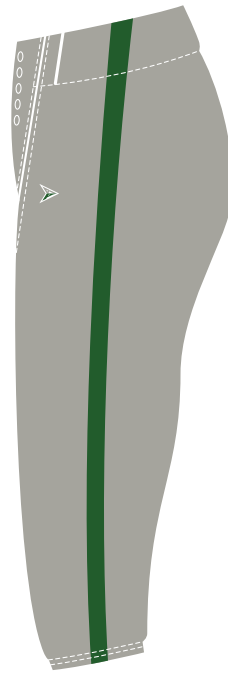




R343 FLANKER CONCEPT
1/4" Hi-Lite Trim



R345 SPEED CONCEPT
3" Insert curved to back



R348 HI-TEMP CONCEPT
1" Self material insert

STEP 3: Pick Your Pant Options

PANT OPTIONS

Sizes over XXXLG (48), per size

Big Boy cut - additional room for hips, thighs and knee braces

Shorter rise and/or shorter inseam, 1" or 2"

Slotted waist, ten slots

Dyfuze side design - Ripon Concepts **ONLY**

(Guilford Mesh)

BELTS

1" Short attached web belt

1" Short attached covered belt

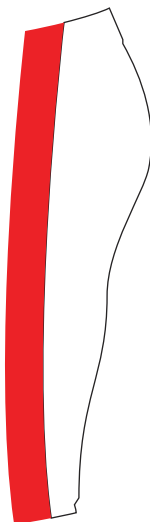
1" Lycra covered belt with D-ring

To insert belts

To insert and sew in belts

STRIPING PATTERNS

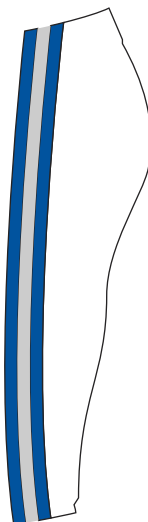
M1



M2



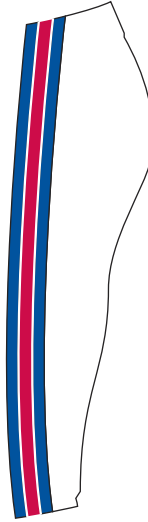
M3



M4



M5



Sand Knit Stock Jerseys



Numbering/Lettering Package A



Numbering/Lettering Package B



Numbering/Lettering Package C

#S4061 *EDGE JERSEY*

- > Raglan style front
- > Full length *Pro Fit* body
- > Pro grade, double layer, tight fit cowl
- > 1" Mitered V-neck, Lycra *or* Rib Knit
- > Active-fit sleeve with shoulder pad pocket
- > Cuffs, 1 1/2" tapered to 1/2" underarm, Lycra with 1" elastic in upper half *or* Rib Knit with Lycra under, same or contrasting color
- > Underarm insert - #80 Lycratalic Jr
- > All seams serged and covered
- > Sizes: SM - XXLG *or* 36 - 52

<i>COWL/SLEEVE</i>	<i>BODY</i>
#81	#51

OPTIONS

Choice of Lycra or Rib Knit neck
 Choice of Lycra or Rib Knit cuffs
 Easy to customize: **Blank** 1-2 weeks, **Lettered** 3-4 weeks

Stock colors available:

Scarlet, Navy, Royal, White, Black, Graphite Grey, Cardinal, Purple, Dark Green, Lead Grey
 See pages 10-11 for lettering packages and pages 194-96 for available fonts

NOTE: Numbers are not available on cowl



Numbering/Lettering Package G



SAND KNIT

Made in Berlin, WI. USA 

by *Ripon Athletic* 



Numbering/Lettering Package D



Numbering/Lettering Package E



Numbering/Lettering Package F



Numbering/Lettering Package H



Numbering/Lettering Package A



Numbering/Lettering Package B





DyFuze by RIPON ATHLETIC
 Made in the U.S.A.

#4900 PRO COMPRESSION FIT SHIRT

- > 3/4" Crew neck
- > Set-in half sleeves
- > Form fit contoured body
- > Straight hemmed bottom
- > Heat set label in back neck
- > Sizes: SM - XXLG

AVAILABLE FABRIC

#15 - Lycra Lyte



#4902 SLEEVELESS PRO COMPRESSION FIT SHIRT

- > 3/4" Crew neck
- > Sleeveless
- > Form fit contoured body
- > Straight hemmed bottom
- > Heat set label in back neck
- > Sizes: SM - XXLG

AVAILABLE FABRIC

#15 - Lycra Lyte



Allow 4 weeks for delivery after approved artwork and complete P.O. is recieved.



PEOPLE. PASSION. PRIDE
A LEGACY OF CRAFTSMANSHIP SINCE 1921

SAND **KNIT**

Made in Berlin, WI. USA



by **Ripon Athletic**



RIPON ATHLETIC

P.O. BOX 25

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BERLIN, WISCONSIN 54923

TEL. (886) 697-4766

FAX (886) 997-4766

WWW.RIPONATHLETIC.COM

STRETCH
AGAIN!

KNIT
PANTS
from SAND KNIT! A new
with 100% stretch qualities,
amous RIBETT-KNIT machines.
combination that assures
city for full freedom
able in two size groups for
ery time!
Sizes 28, 30, 32
36, 38

Comple
Cus
the Way
Pros c

A FIRST DOWN Foot
• 1" waist material with
• No top or sleeve with
• Double shoulder
• Full length 1/2" side
• Full length 1/2" side

Vest
BACK